

Compressed air conditioning



Characteristics

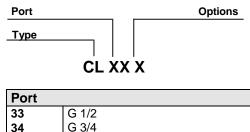
Туре	CL 33	CL 34	
Port	G 1/2	G 3/4	
Pressure gauge port	G	1/4	
Type of construction	with self-relieving -Centrifugal filter Sintered filter elen	-Diaphragm pressure regulator with self-relieving design -Centrifugal filter Sintered filter element - Proportional lubricator	
Input pressure p ₁	Max. 16 bar with pl	Max. 16 bar with plastic bowl Max. 20 bar with metal bowl	
Input pressure p1	Min. 1.5 bar		
with fully-automatic drain	Max. 16 bar	Max. 16 bar	
Control range p ₂		0.5 to 10 bar / 0.5 to 16 bar 0.1 to 3 bar / 0.2 to 6 bar on request	
Mounting position	Vertical, drain plug	Vertical, drain plug at bottom	
Mounting type	Bracket on regulator, hole Ø50.5 Bracket and two through holes		
Medium temperature Ambient temperature	-10 to 60 °C (other -10 to 60 °C range		
Filter rating	5 µm		
Bowl capacity	Filter: Max. 50 cm ³ Oil-mist lubricato		
Condensate drain	Semi-automatic Fully-automatic on	request	
Weight [g]	1726	1726	

Materials

Part		Material
Head piece (body) Spring bonnet		Z 410 POM-brass
1 0	~	NBR-brass
Diaphragm Pressure spring	~	Galvanised steel
Valve cone	\rightarrow	NBR-brass
Counter-pressure spring		Stainless steel
O-ring 50 x 2	\rightarrow	NBR
Filter element 5 µm		PE
Condensate bowl Air deflector		Polycarbonate POM
Baffle		PA
Oil bowl		Polycarbonate
Oil fill plug		POM-NBR
Joiner set		Z 410-steel-NBR
Sight dome		PA
Sight dome – metal		Zinc-glass-NBR

Service unit 2-piece Size 3	
CL 33 G 1/2	CL 34 _{G 3/4}
0.5 to 10 bar 0.5 to 16 bar	
-[[6	

Ordering information



33	G 1/2
34	G 3/4
Options	
K-HA	Plastic bowl
M-SR	Metal bowl with sight glass
S	Bowl guard

Please use the suffix »A« to order fully-automatic drain

Order example: CL 33 K-HA

Description

- Simple block mounting with other devices
- Joiner sets (KP 33) required for block mounting Pressure setting can be locked by pushing the knob down
- Independent of inlet pressure
- Pressure gauge \varnothing 50 mm included
- Lockable adjusting knob (on request)
- Filter rating acc. to ISO 4003, glass bead test
- Bowl guard can be retrofitted without tools
- Oil can be filled under pressure

Recommended oil

Special pneumatic oil 32

Viscosity at 40 °C: Temperature range: -35 to +85 °C

32 cSt [mm²/s]

Oil bowls made of plastic (polycarbonate) are corroded by additives, anti-freeze agents and synthetic oils. We therefore recommend using mineral oils from approx. 22 to 32 cSt or up to 68 cSt in conjunction with impact tools. Metal bowls and metal sight domes should be used for all other oil grades.

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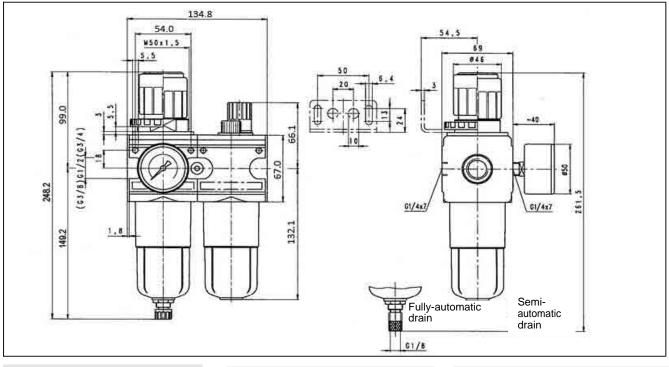
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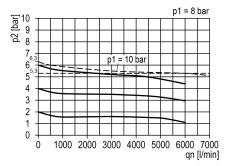
5-3



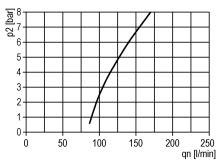
Dimensions [mm]



Flow characteristic

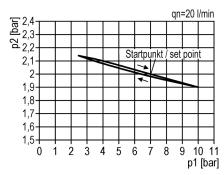


Lubricator operating limit



Hysteresis

Hysteresis of p_2 as a function of rising (falling) p_1 at a constant draw-off rate QN 20 I/min Basic setting (starting point): p_1 : 7.0 bar p_2 : 2.0 bar



Flow rates

Flow rates at p ₁ = 10 bar		
Output pressure $p_2 = [bar]$		6.3
Nominal flow ($\Delta_p = 1$ bar)	QN m³/h I/min	348 5800

Accessories

Designation	Article No.	Ident No.
Mounting bracket with nut R 33-55	MV 50	100439
Mounting bracket with two screws, cmpl.	ZW 33	100441
Joiner set	KP 33	100442
Joiner set for narrow diverter block Metal	KP 33 Z	100443
bowl with sight glass (filter) Metal bowl	MS 33 FS	100502
with sight glass and	MS 33 FS-A	100503
fully-automatic drain valve (filter)		
Metal bowl with sight glass (lubricator)	MS 33 NS	100549
Polycarbonate bowl with	KS 33 F-HA	100504
semi-automatic drain valve (filter)		
Polycarbonate bowl with	KS 33 F-A	100505
fully-automatic drain valve (filter)		
Polycarbonate bowl (lubricator)	KS 33 N	100548
Automatic drain	655.6.900	100362
Bowl guard	SK 33	100506

Main spare parts

Part	Article No.	Ident No.
Set of wearing parts Sight dome (metal) Sight dome (polycarb.) Filter element 5 µm	22.1833.4 1233.7.909 1233.7.990 633.6.905	100444 100393 100392 100507
Pr. gauge 50 mm, G1/4 0 to 10 bar 0 to 16 bar	206-KD 207-KD	101677 101678

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Article No.	Ident No.
CL 33 K-HA	100568
CL 34 K-HA	100569
CL 33 S	100573
CL 34 S	100574
CL 33 M-SR	100578
CL 34 M-SR	100579